

**NASF SURFACE TECHNOLOGY WHITE PAPERS**  
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12th Quarterly Report  
October-December 2023  
AESF Research Project #R-122

**Electrochemical Approaches to Treatment of PFAS in Plating Wastewater**

by  
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**Editor's Note:** *The NASF-AESF Foundation Research Board selected a project addressing the problem of PFAS and related chemicals in plating wastewater streams. This report covers the twelfth quarter of work (October-December 2023).*

## 1. Introduction

This project started in January 2021 with the goal of developing applicable electrochemical approaches to remove per- and polyfluoroalkyl substances (PFASs) present in plating wastewaters, including electrooxidation (EO) and electrocoagulation (EC). This project includes three research tasks that are designed to investigate EC, EO and EC-EO treatment train, respectively, designed to probe three hypotheses specified follows:

- 1) EC generates amorphous metal hydroxide flocs that can effectively adsorb PFASs in plating wastewater, which, through an appropriate treatment, can release PFASs into a concentrated solution.
- 2) EO enabled by a Magnéli phase  $Ti_4O_7$  anode can be used to effectively destruct PFASs in plating wastewater.
- 3) The electrochemical treatment train comprised of EC and EO by  $Ti_4O_7$  anode can remove and degrade PFASs in plating wastewater more efficiently than either process operated individually.

In our previous 11th quarterly report, we described our work on performance and effect of surface fluorinated  $Ti_4O_7$  anodes on PFAS degradation in reactive electrochemical membrane (REM) mode. This quarter, our experiments involved utilizing porous  $Ti_4O_7$  plates serving both as anodes and membranes. Tests compared pristine and F-18.6  $Ti_4O_7$  anodes at current densities of 10 mA/cm<sup>2</sup> and 40 mA/cm<sup>2</sup>. The results showed immediate and sustained reduction of PFAS concentrations in the permeate. Chlorate and perchlorate generation was effectively inhibited with F-18.6 anodes. Formation of chlorate and perchlorate was minimized at lower anodic potentials (< 3.0 V<sub>SHE</sub>), suggesting potential for avoiding byproduct formation in REM treatment. In this 12<sup>th</sup> quarterly report, we will discuss the mechanisms of the effects on EO performance by anode surface fluorination.

## 2. Experiments

Density functional theory (DFT) calculations were performed with a DMol<sup>3</sup> software package<sup>1,2</sup> in the BIOVIA Materials Studio 2020 to probe the interactions of H<sub>2</sub>O and Cl<sup>-</sup> with pristine and fluorinated  $Ti_4O_7$  anodes. Double-numeric with polarization (DNP) basis sets<sup>3</sup> and the gradient-corrected Vosko–Wilkes–Nair–Becke–Parr (VWN-BP) functionals<sup>4,5</sup> were used for all calculations. For geometric optimization, the convergence tolerance for self-consistent field energy and displacement was applied at  $1.0 \times 10^{-5}$  Ha and  $5 \times 10^{-3}$  Å, respectively. Electronic convergence was set at a smearing of 0.005 Hartree (1 Hartree = 27.2114 eV) in the

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orbital occupation and a global orbital cutoff radius at 4.4 Å. The interactions between core and valence electrons were described using density functional semi-core pseudopotentials.<sup>6</sup> Implicit solvation was incorporated using COSMO polarized continuum model.<sup>7</sup>

A Ti<sub>4</sub>O<sub>7</sub> cluster was constructed to simulate the pristine anode, which is the same model we used in our previous study.<sup>8,9</sup> The primary structure of a Ti<sub>4</sub>O<sub>7</sub> cluster is comprised of a 2×1×1 Ti<sub>4</sub>O<sub>7</sub> supercell in Magnéli phase, of which the lattice constants are a=5.638 Å, b=6.957 Å and c=7.184 Å. Terminal H atoms were used on O atoms to stabilize the clusters. The optimized supercell consists of 16 Ti ions and 28 O ions in a Ti<sub>4</sub>O<sub>7</sub> cluster. The thickness of the vacuum slab was set to 30 Å.

### 3. Results and discussion

The study investigated the interaction between chloride ions (Cl<sup>-</sup>) and water (H<sub>2</sub>O) on both pristine and fluorinated Ti<sub>4</sub>O<sub>7</sub> anodes through Density Functional Theory (DFT) computation. The Ti<sub>4</sub>O<sub>7</sub>-F, Ti<sub>4</sub>O<sub>7</sub>-C<sub>7</sub>F<sub>15</sub> and Ti<sub>4</sub>O<sub>7</sub>-C<sub>13</sub>F<sub>27</sub> clusters were constructed (Figure 1) to explore the impact of different surface fluorination moieties. Table 1 summarizes the computed adsorption energies of Cl<sup>-</sup> and H<sub>2</sub>O on Ti<sub>4</sub>O<sub>7</sub>, Ti<sub>4</sub>O<sub>7</sub>-F, Ti<sub>4</sub>O<sub>7</sub>-C<sub>7</sub>F<sub>15</sub> and Ti<sub>4</sub>O<sub>7</sub>-C<sub>13</sub>F<sub>27</sub> surfaces. The adsorption energy decreased significantly when CF<sub>3</sub>(-CF<sub>2</sub>)<sub>n</sub> chain was grafted on the Ti<sub>4</sub>O<sub>7</sub> surface. The adsorption of H<sub>2</sub>O was significantly suppressed on Ti<sub>4</sub>O<sub>7</sub>-C<sub>7</sub>F<sub>15</sub> (-0.376 eV) and Ti<sub>4</sub>O<sub>7</sub>-C<sub>13</sub>F<sub>27</sub> (-0.372 eV) surface versus Ti<sub>4</sub>O<sub>7</sub> (-1.29 eV). Therefore, surface fluorination significantly decreased the adsorption energy of Cl<sup>-</sup> and H<sub>2</sub>O on the anode, leading to reduced water adsorption and hydroxyl radical (OH<sup>-</sup>) generation during electrolysis (R-1).

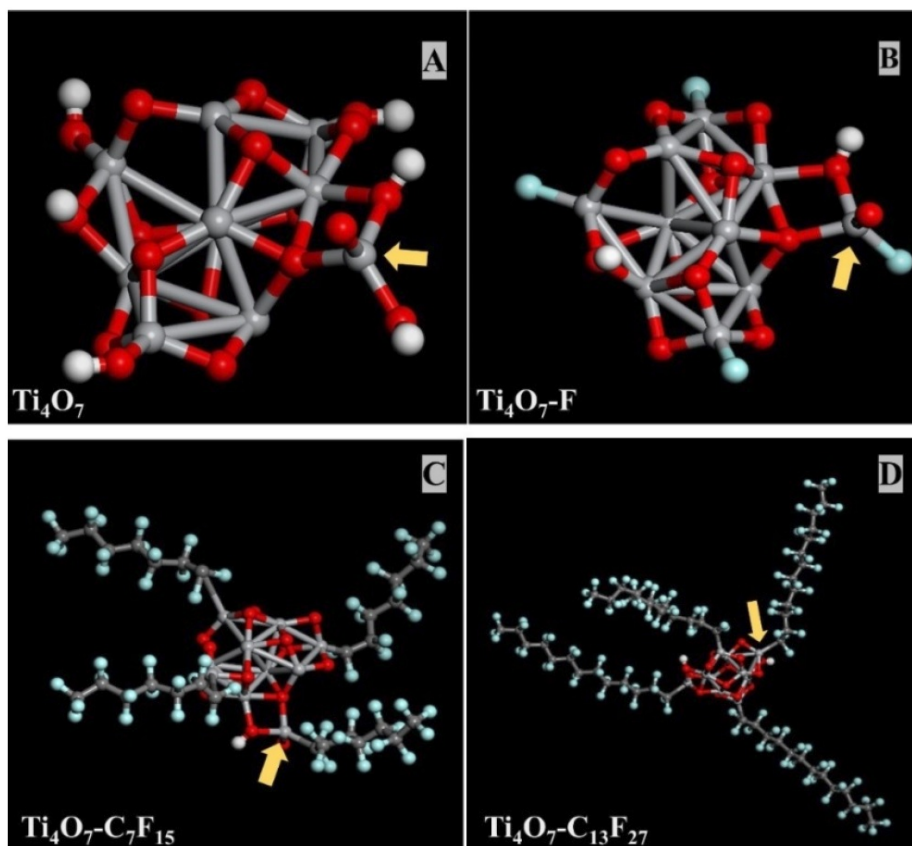


Figure 1 - Structural models of (A) a Ti<sub>4</sub>O<sub>7</sub> cluster, (B) a Ti<sub>4</sub>O<sub>7</sub>-F cluster, (C) a Ti<sub>4</sub>O<sub>7</sub>-C<sub>7</sub>F<sub>15</sub> cluster and (D) a Ti<sub>4</sub>O<sub>7</sub>-C<sub>13</sub>F<sub>27</sub> cluster; Color definition: Red: Oxygen; Light Gray: Titanium; White: Hydrogen; Dark grey: Carbon; Light blue: Fluorine. The yellow arrow indicates the site of adsorption for DFT computation.

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Table 1 - Adsorption energies (eV) of Cl<sup>-</sup> and H<sub>2</sub>O on Ti<sub>4</sub>O<sub>7</sub> and fluorinated-Ti<sub>4</sub>O<sub>7</sub> anodes.

	Ti <sub>4</sub> O <sub>7</sub>	Ti <sub>4</sub> O <sub>7</sub> -F	Ti <sub>4</sub> O <sub>7</sub> -C <sub>7</sub> F <sub>15</sub>	Ti <sub>4</sub> O <sub>7</sub> -C <sub>13</sub> F <sub>27</sub>
Cl <sup>-</sup>	- 4.33	- 4.02	- 3.38	- 2.42
H <sub>2</sub> O	- 1.29	- 1.05	- 0.376	- 0.372

The reduction in OH<sup>-</sup> concentration slowed down the degradation of PFASs like PFOS, PFOA, and 6:2 FTS, whose degradation pathways involved OH<sup>-</sup> attack.<sup>9,10</sup> The proposed degradation pathways of all three PFASs are shown in Figure 2. Direct electron transfer (DET) of PFOS on the anode forms PFOS radical (C<sub>8</sub>F<sub>17</sub>SO<sub>3</sub><sup>-</sup>) that underwent desulfurization in the presence of OH<sup>-</sup>, and further converts to PFOA by F<sup>-</sup> release and hydrolysis. PFOA underwent decarboxylation and CF<sub>2</sub>-unzipping cycles to form short-chain PFAAs via DET in combination with OH<sup>-</sup> attack, and finally decomposes to CO<sub>2</sub> and F<sup>-</sup>. Unlike PFOA and PFOS, 6:2 FTS degradation was initiated by OH<sup>-</sup> attacking nonfluorinated carbons to form PFHpA.<sup>11</sup> PFHpA then underwent the repeated decarboxylation and CF<sub>2</sub>-unzipping cycles, sharing a common degradation pathway with PFOA (Figure 2).

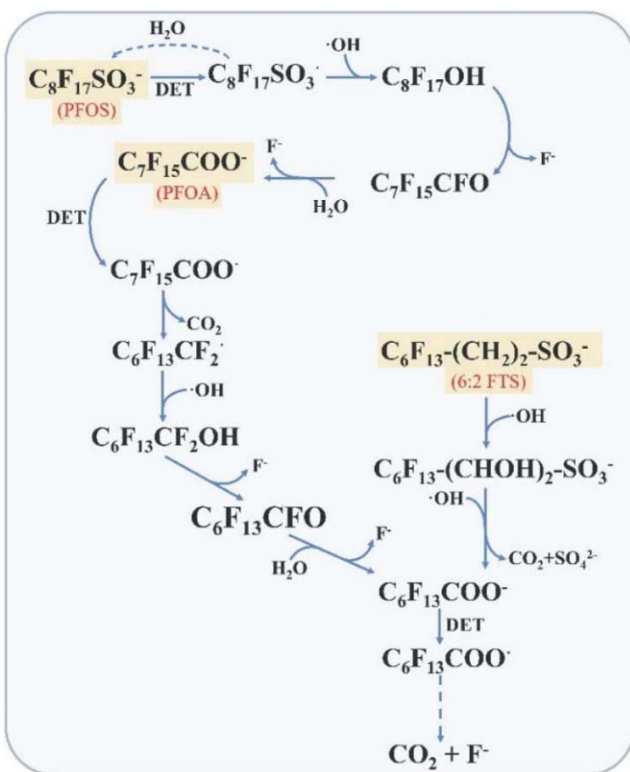
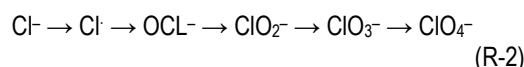


Figure 2 - Proposed degradation pathways of PFOS, PFOA and 6:2 FTS by electrooxidation.

Chlorate (ClO<sub>3</sub><sup>-</sup>) and perchlorate (ClO<sub>4</sub><sup>-</sup>) were formed from chloride in EO through a multistep pathway (R-2). This process was initiated by the oxidation of Cl<sup>-</sup> to Cl<sup>•</sup>, primarily via DET of Cl<sup>-</sup> on the anode, and to less extent by OH<sup>-</sup> oxidation.



Moreover, the hypochlorite radical (OCl<sup>•</sup>), the chlorite radical (ClO<sub>2</sub><sup>•</sup>) and the chlorate radical (ClO<sub>3</sub><sup>•</sup>) can also be generated by either DET or ·OH oxidation.<sup>12</sup> Therefore, indirect oxidation of Cl<sup>-</sup> by ·OH became the primary pathway to form Cl<sup>•</sup> that initiated the process of perchlorate formation during EO. However, formation of ·OH was reduced on the fluorinated Ti<sub>4</sub>O<sub>7</sub> anode because of reduced water adsorption. DFT computation also suggests that the adsorption of Cl<sup>-</sup> on the fluorinated Ti<sub>4</sub>O<sub>7</sub> anodes was also reduced. Thus, the reduced formation of ·OH on the fluorinated anodes in combination with reduced Cl<sup>-</sup> adsorption led to effective mitigation of Cl<sup>-</sup> oxidation to form chlorate and perchlorate in the EO systems (Figure 3).

The reduced oxidation of chloride ions (Cl<sup>-</sup>) on fluorinated Ti<sub>4</sub>O<sub>7</sub> anodes can be explained by the interfacial processes at the anode surface. Direct electron transfer (DET) of Cl<sup>-</sup> was ineffective on both pristine and

fluorinated Ti<sub>4</sub>O<sub>7</sub> anodes, leading to indirect oxidation by hydroxyl radicals (·OH) as the main pathway for Cl<sup>-</sup> oxidation, forming Cl<sup>•</sup> on the anode surface.<sup>12</sup> The generation of ·OH through anodic oxidation of water was significantly suppressed on fluorinated Ti<sub>4</sub>O<sub>7</sub> anodes, reducing ·OH concentration near the anode surface (Figure 4). This reduction, along with the hydrophobic blocking layer created by the CF<sub>3</sub>-(CF<sub>2</sub>)<sub>n</sub> chain grafted on the Ti<sub>4</sub>O<sub>7</sub> surface, decreased water adsorption, ·OH generation, and restricted their diffusion. Consequently, both reduced ·OH generation and lower Cl<sup>-</sup> concentration near the anode surface led to mitigated formation of chlorate and perchlorate.

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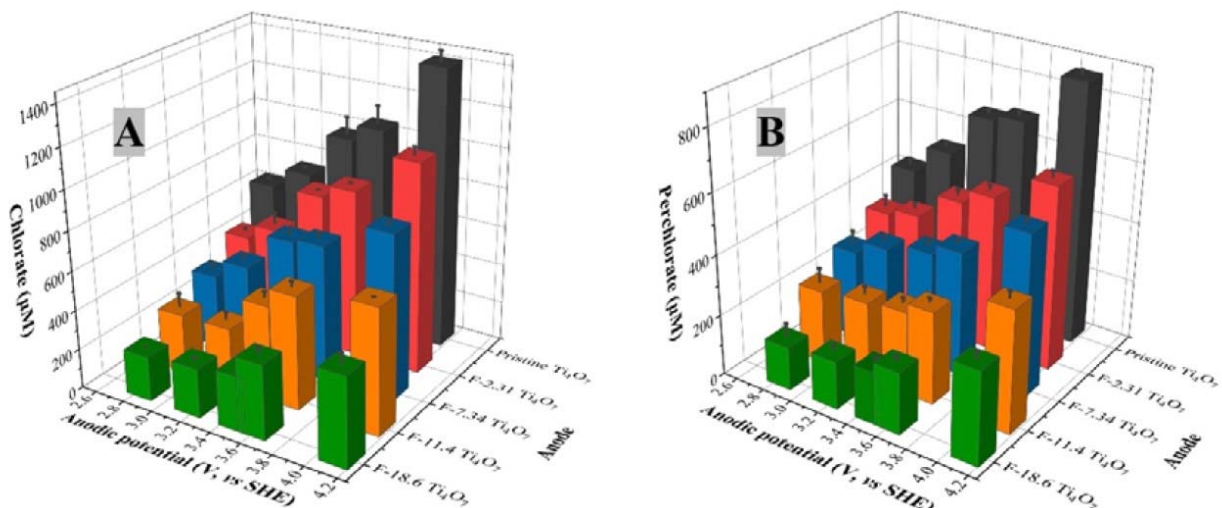


Figure 3 - The concentration of chlorate (A) and perchlorate (B) at different anodic potentials on pristine and fluorinated  $Ti_4O_7$  anode at 8-hour electrooxidation. Initial PFAS concentration: 2  $\mu$ M, supporting electrolyte: 100-mM  $Na_2SO_4$  + 10-mM  $NaCl$ . Error bar represents standard deviations of replicates.

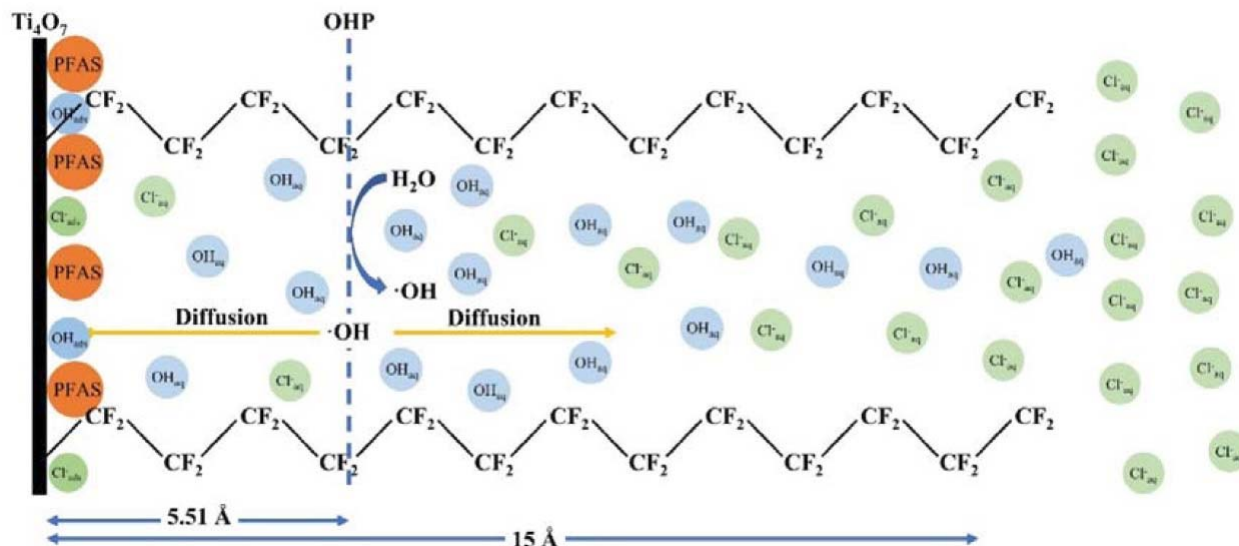


Figure 4 - Schematic of proposed mechanism of  $Cl^-$  oxidation of a fluorinated  $Ti_4O_7$  anode.

#### 4. References

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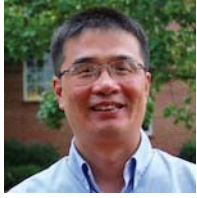
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**5. Past project reports**

1. Introduction to Project R-122: Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **85** (6), 13 (March 2021); Full paper: <http://short.pfonline.com/NASF21Mar1>.
2. Quarter 1 (January-March 2021): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **85** (12), 13 (September 2021); Full paper: <http://short.pfonline.com/NASF21Sep1>.
3. Quarter 2 (April-June 2021): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **86** (3), 18 (December 2021); Full paper: <http://short.pfonline.com/NASF21Dec2>.
4. Quarter 3 (July-September 2021): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **86** (6), 16 (March 2022); Full paper: <http://short.pfonline.com/NASF22Mar2>.
5. Quarter 4 (October-December 2021): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **86** (9), 21 (June 2022); Full paper: <http://short.pfonline.com/NASF22Jun2>.
6. Quarter 5 (January-March 2022): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **86** (12), 22 (September 2022); Full paper: <http://short.pfonline.com/NASF22Sep2>.
7. Quarter 6 (April-June 2022): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **87** (3), 17 (December 2022); Full paper: <http://short.pfonline.com/NASF22Dec1>.
8. Quarter 7 (July-September 2022): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **87** (6), 19 (March 2023); Full paper: <http://short.pfonline.com/NASF23Mar2>.
9. Quarter 8 (October-December 2022): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **87** (9), 19 (June 2023); Full paper: <http://short.pfonline.com/NASF23Jun1>.
10. Quarter 9 (January-March 2023): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **87** (12), 17 (September 2023); Full paper: <http://short.pfonline.com/NASF23Sep2>.
11. Quarter 10 (April-June 2023): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **88** (5), 19 (February 2024); Full paper: <http://short.pfonline.com/NASF24Feb2>.
12. Quarter 11 (July-September 2023): Summary: *NASF Report in Products Finishing, NASF Surface Technology White Papers*, **88** (8), 15 (May 2024); Full paper: <http://short.pfonline.com/NASF24May2>.

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**6. About the principal investigator**



Qingguo (Jack) Huang is Professor in the Department of Crop and Soil Sciences, University of Georgia, Griffin Campus. He holds a B.S. in Environmental Science (1990) and a Ph.D. in Chemistry (1995) from Nanjing University, China as well as a Ph.D. in Environmental Engineering from the University of Michigan, Ann Arbor, Michigan. Dr. Huang's research interest focuses on catalysis involved in the environmental transformation of organic pollutants, and development of catalysis-based technology for pollution control and environmental remediation and management. His laboratory has been actively involved in several cutting-edge research topics:

- Enzyme-based technology for water/wastewater treatment and soil remediation
- Electrochemical and reactive electrochemical membrane processes in wastewater treatment
- Catalysis in biofuel production and agro-ecosystem management
- Environmental fate and destructive treatment methods of PFASs
- Environmental application and implication of nanomaterials

He has published over 170 peer-reviewed journal articles, five book chapters and had six patents awarded. He has taught three courses at the University Georgia: *Introduction to Water Quality*, *Environmental Measurement* and *Advanced Instrumental Analysis in Environmental Studies*.